

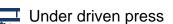


ENGINEERING



## **Cupping Press**





Dynamically counter balanced

Adjustable shut heights for the inner slide

Magnetic clamping for the inner slide

Capable of feeding 74" coil

Unique electrical features

3" slide stroke for improved access

**(**  Fully CE approved

Portable HMI

AutoBAR™ AutoBAR™





## **Technical Data**

Stroke: Outer: 3" Inner: 5" Slide Offset: 65°

Tool Area: Die set Max Width: 84" (2133.36mm)

Offers Compatibility to Narrower die sets Max opening: Outer 24.25" (616mm)

Shut heights @BDC: Outer: 21.25" (540mm) Inner: 27.55" (700mm)

36,000kg (excluding die set) Weight:

2 x 2" Supply Pipes 95psi (6.5 bar) Compress Air requirements:

300 m3/h 25°c

Press dimensions:

Height: 4000mm Width: 4700mm Depth: 2750mm

Flowrate 60-120L/min Cooling water

Temperature: 20°C - 22°C Requirements:

Voltage: 400 > 480v Supply: 3 phase Frequency: 50/60HZ Full Load current: Control voltage AC: 110vac Control voltage DC: 24vdc Bed width: 2130mm Tooling Capacity: 16 die stations

Maximum Coil

Width: 1880mm

Strokes per minute: Production speed: 100-300spm

AutoBAR™: 20spm

