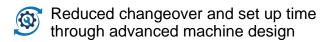
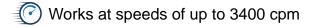


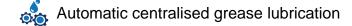


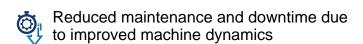


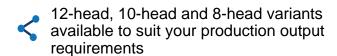
## Die Necker









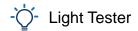


( Acoustic Reduction Guarding

Additional process units:



Internal Base Reforming



Vision Inspection

Intermediate Infeed

Reverse Can Ejection



## **Technical Data**

Min. trimmed Can height: 88mm

Max. trimmed Can height: 220mm

Can diameters: 53-66mm (202-211) \*
Speed: Up to 3400cpm
Each Main motor: 18.87kW
Each Main vacuum fan: 17.4kW
Waxer vacuum pump: 11kW
Discharge blower: 1.5kW

Vacuum: 8-10In/HG @30ACFM
Air consumption: Each necking stage - 55SCFM

Light Tester - 10SCFM

IBR - 30SCFM

Weight: Each base - 2000kg

Intermediate base - 2300kg

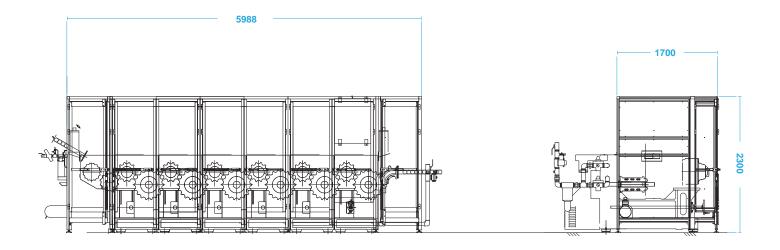
Guards: Complete safety guarding, electronically interlocked to the

control system.

Additional Features: Minimal lubrication requirements.

Automatic centralized grease lubrication.

Non-metallic gears, eliminating the requirement for oil lubrication. Innovative anti-rotation feature, extended life of Pusher rams. 1.75" pusher stroke, allowing the tooling to incorporate increased tooling length, giving greater can neck-to-body concentricity.





<sup>\*</sup> Alternative can sizes available on request