

CMB Engineering Academy of Canmaking and Seaming

5000 Bodymaker - Alignment & Settings (B002)

Course Overview

Who Should Attend?

Line Managers

Line Operators

Maintenance Engineers

Prerequisites:

Recommend attendance on 5000 Bodymaker - Introduction to the Machine course (B001)

Progression to:

5000 Bodymaker -Maintenance courses B003, B004, B005, B006, B007 or B008

Content:

- Swing Lever Pre-Load
- Checking Yoke Lift & Side Clearance
- Cleaning Lee Jets
- Tool Cradle Alignment, Setting & Adjustment
- Blank Holder & Cup Locator Alignments
- Cup Feed Cam Clearance & Timing
- Redraw Carriage Overtravel
- Stripper Alignment
- Dome Station Alignment & Overtravel
- Conveyor Pocket Timing
- Ram Replacement
- Setting Back Stop
- Setting / Timing Air Strip
- Heath & Safety



Duration:

4 Days

Class Size:

Min 2 Delegates
Max 4 Delegates

Location:

Shipley

Machine/Equipment:

Classroom

5000 Bodymaker