

## **Technical Bulletin**

**TB-B3/B4-018** 

Sheet: 1 of 1

Issue: 08. 02. 05

## **B Series Bodymaker**

## Strengthened Jackshaft

**CATEGORY:** Advised at next overhaul

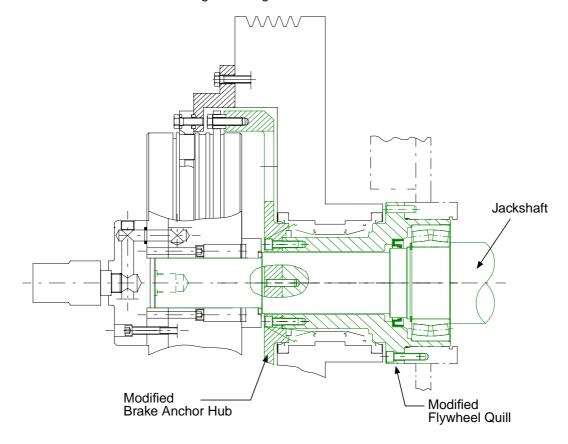
**Summary:** In response to some Jackshaft failures on high speed machines running Ortlinghaus pneumatic 420 and 406 Clutches with 90mm bores, we can now offer as a retrofit package a new strengthened Jackshaft.

The package comprises:

- New Jackshaft, Bearings and Circlips.
- Modifications to the Flywheel Quill and Brake Anchor Hub (modification drawings are provided for work at the customers site).

This new Jackshaft offers a larger Bearing at the Quill giving a more robust section of the Jackshaft in this area, an increase of 1" on cross sectional diameter,

The Brake Anchor hub bore is opened out to clear the larger Jackshaft section. The Flywheel Quill bore is also opened out to take a new seal and larger bearing



For further details about the New Jackshaft please contact either of the contacts below quoting Technical Bulletin Number TB-B3/B4-018

Note: A complete Library of Technical Bulletins is accessible on the Company Web Site.

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