

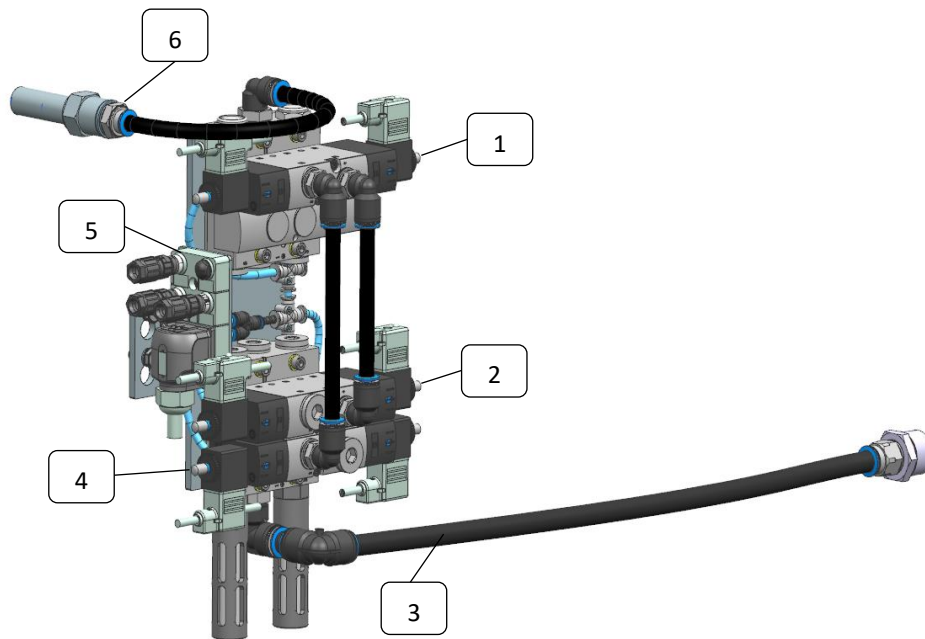
Category: Recommended on all 5000 series Bodymakers

Benefits to Customers:

- Precision control on the airstrip timing.
- Easier maintenance with modular assemblies.
- Shorter lead time for Festo valves compared to previous standard.

Summary: The 3 off Festo solenoid valves used on the re-modelled Airstrip assembly help to regulate precise air flow to the Bodymaker Ram assembly, enabling cleaner and faster blowoff speeds. The Festo valve further reduces the risk of the can being stripped from the punch earlier than intended whilst at the same time reducing compressed air consumption.

This valve assembly has evolved from the original dual airstrip valves following extensive research and is intended for use in synergy with the **Proportional Airstrip Control Valve, TB5000-077**.



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|----------------------------|--------------------------------|
| 1. Upper Solenoid Valve | 4. Lower LH Solenoid Valve |
| 2. Lower RH Solenoid Valve | 5. Electrical Connection Block |
| 3. Air Tank Connector | 6. Crankcase Air Connection |

Fig 1 Airstrip Assembly

For further information regarding this Technical Bulletin, please contact either of the contacts below quoting Technical Bulletin number **TB5000-079** and your machine Serial Number. A complete library of Technical Bulletins is available on the company web site.

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