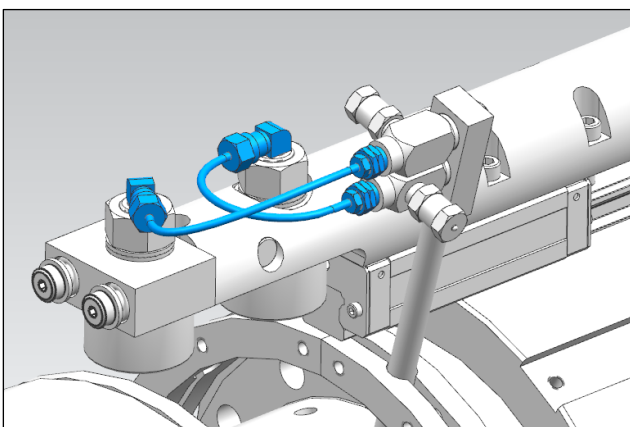


**CATEGORY :** Recommended at next machine maintenance.

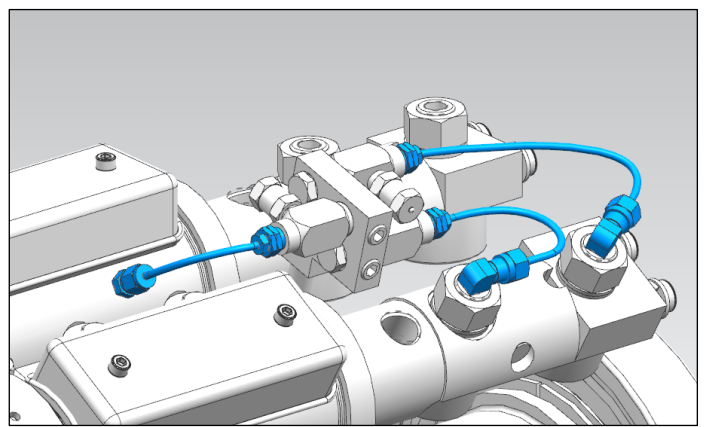
**Summary :** CarnaudMetalbox Engineering reinstates the compression style fittings for Die Necker lubrication injectors to replace the push-in style fittings.

**Benefits for Customers:**

1. Prolonged component lifespan.
2. Reduced machine maintenance and downtime.



**Fig 1. Pusher Ram Side compression fittings**



**Fig 2. Knock Out Ram Side compression fittings**

CarnaudMetalbox Engineering are advising all affected customers to use compression style fittings (nut and olive type) for the lubrication points, opposed to the push-in type fittings. This is based upon receiving feedback from some customers, and thorough in-house analysis - whereby it has been identified that the push-in fittings have a limited lifespan, before the push-in collet fails.

The collet failure can occur due to operator misuse or component fatigue, which results in a leak occurring. Once the fitting has failed - no grease is supplied to the cam follower, which in turn can result in damage to the main cam. Troubleshooting can be demanding as it is difficult to identify when a push-in fitting has failed.

For best all round results - and to remove the risk of operator error, the compression style injector fittings are recommended by CMbE.

**NOTE:** For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin number **TB3400-032** and your machine Serial Number. A complete library of technical bulletins is available on the company web site.

CarnaudMetalbox Engineering Ltd,  
Dockfield Road, Shipley,  
West Yorkshire, BD17 7AY, UK  
Tel: +44 1274 846200, Fax: +44 1274 846201  
e-mail: [sales@CMBEcanmaking.com](mailto:sales@CMBEcanmaking.com)

CarnaudMetalbox Engineering Ltd,  
79 Rockland Road, Norwalk,  
Connecticut 06854, USA  
Tel: +1 203 853 7325, Fax: +1 203 866 7627  
e-mail: [sales@CMBEcanmaking.com](mailto:sales@CMBEcanmaking.com)