

 <b>CARNAUDMETALBOX</b> <hr/> <b>ENGINEERING</b> <small>WE ENGINEER YOUR SUCCESS</small>	<h1>Technical Bulletin</h1>	<h2>TB3400-031</h2>
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	<b>Changing VFD Parameters</b>	Issue date: 31.07.2018

**CATEGORY: Mandatory**

**Summary:** CarnaudMetalbox Engineering Ltd introduces a change to the Start-up procedure, improving the power distribution upon system start-up.

Based on recent discoveries surrounding the starting of all Die Neckers, CarnaudMetalbox Engineering Ltd recommends changing two VFD parameters on **ALL** Main Drives.

- Die Neckers with AB **PF753** Main Drives – Parameter 356 Flying Start Mode – Set to **Disabled**.
- Die Neckers with AB **PF700** Main Drives – Parameter 169 Flying Start Mode – Set to **Disabled**.

Failure to carry out these changes could lead to increased power usage, possible damage to gears and also possible damage to VFD equipment.

**NOTE:** For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin number **TB3400-031** and your machine Serial Number. A complete library of Technical Bulletins is available on the company web site.

CarnaudMetalbox Engineering Ltd, Dockfield Road, Shipley, West Yorkshire, BD17 7AY, UK Tel: +44 1274 846200, Fax: +44 1274 846201 e-mail: <a href="mailto:sales@CMBEcanmaking.com">sales@CMBEcanmaking.com</a>	CarnaudMetalbox Engineering Ltd, 79 Rockland Road, Norwalk, Connecticut 06854, USA Tel: +1 203 853 7325, Fax: +1 203 866 7627 e-mail: <a href="mailto:sales@CMBEcanmaking.com">sales@CMBEcanmaking.com</a>
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