

## **Technical Bulletin**

**Upgrade of Rotary Union (Issue 2)** 

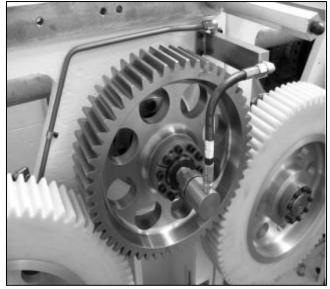
TB3400-010

15/06/2011

Category: Advised at next maintenance.

## **Summary:**

CarnaudMetalbox Engineering Ltd (CMbE) have upgraded the Rotary Union on the 3400 Necker as a result of customer feedback and successful field trials. TB3400-010#01 includes an adaptor to ensure compatibility with all CMbE 3400 Die Neckers.



**Discontinued Rotary Union: 770671** 



Superseded Rotary Union: 2394605B Replacement Rotary Union: TB3400-010#01

The regulated air pressure to the lubrication pumps must be limited to 3 BAR (43 PSI). This is referenced in TB3400-09.

Repair kits for the new Rotary Union can be purchased from CMbE as follows:

003-12210-BTS-SK: Includes seals only.

003-12210-BTS-LK: Includes seals and bearings.

## Note:

For further information regarding this Technical Bulletin, please contact either of the references at CarnaudMetalbox Engineering Ltd below, quoting Technical Bulletin reference TB3400-10 in addition to the serial number of your machine.

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CarnaudMetalbox Engineering Ltd, Dockfield Road, Shipley, West Yorkshire, BD17 7AY, UK Tel: +44 1274 846200 e-mail: sales@CMBE.com

CarnaudMetalbox Engineering Ltd, 79 Rockland Road, Norwalk, Connecticut 06854, USA Tel: +1 203 853 7325

e-mail: sales@CMBE.com