

CATEGORY: Recommended on all 3200 dual turret Spray Machines (subject to conveyor configuration)

Summary: Carnaud Metalbox Engineering recommends the implementation of the **Vibration Reduction Support** (Fig 1) upgrade for all 3200 dual turret Lacquer Spray Machines (subject to conveyor configuration).

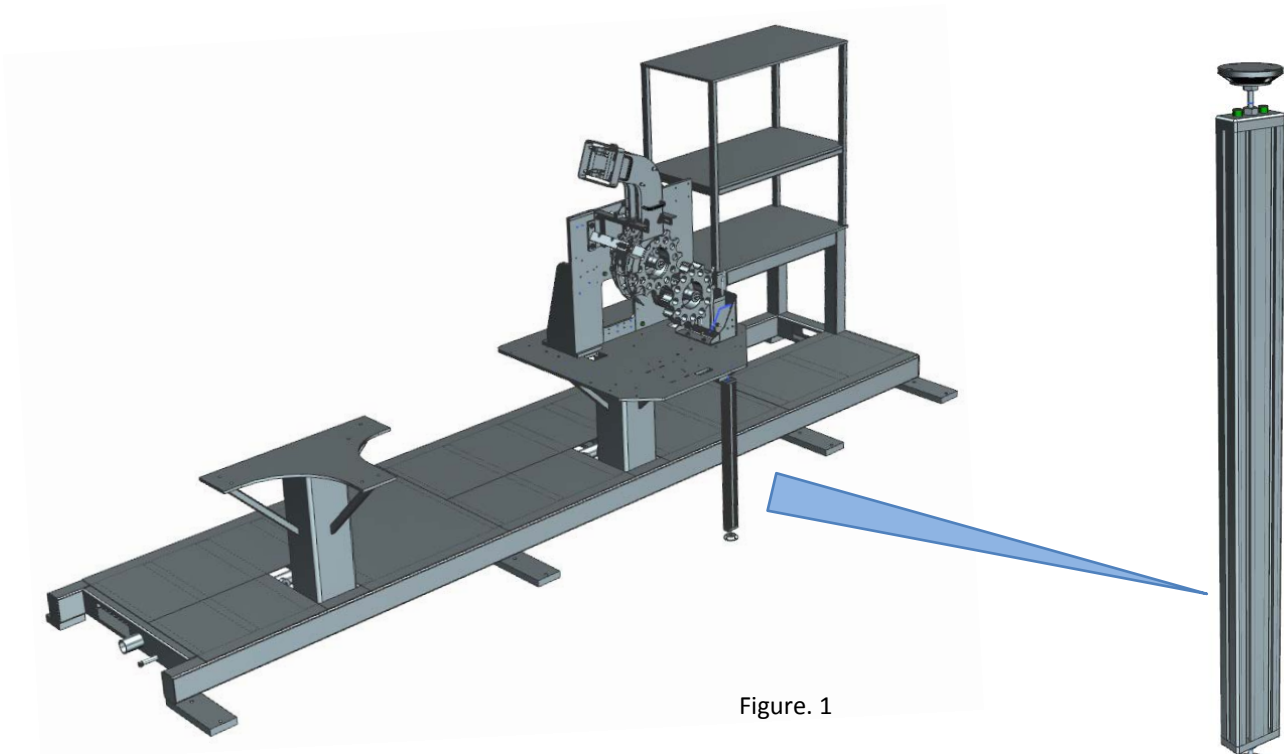
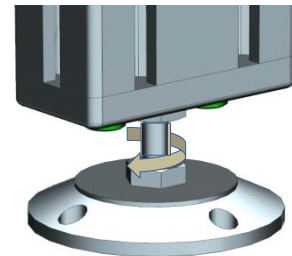


Figure. 1

Benefits for customer:

1. Reduced overall vibration of the machine.
2. Increased support for the machine base plate and guard.



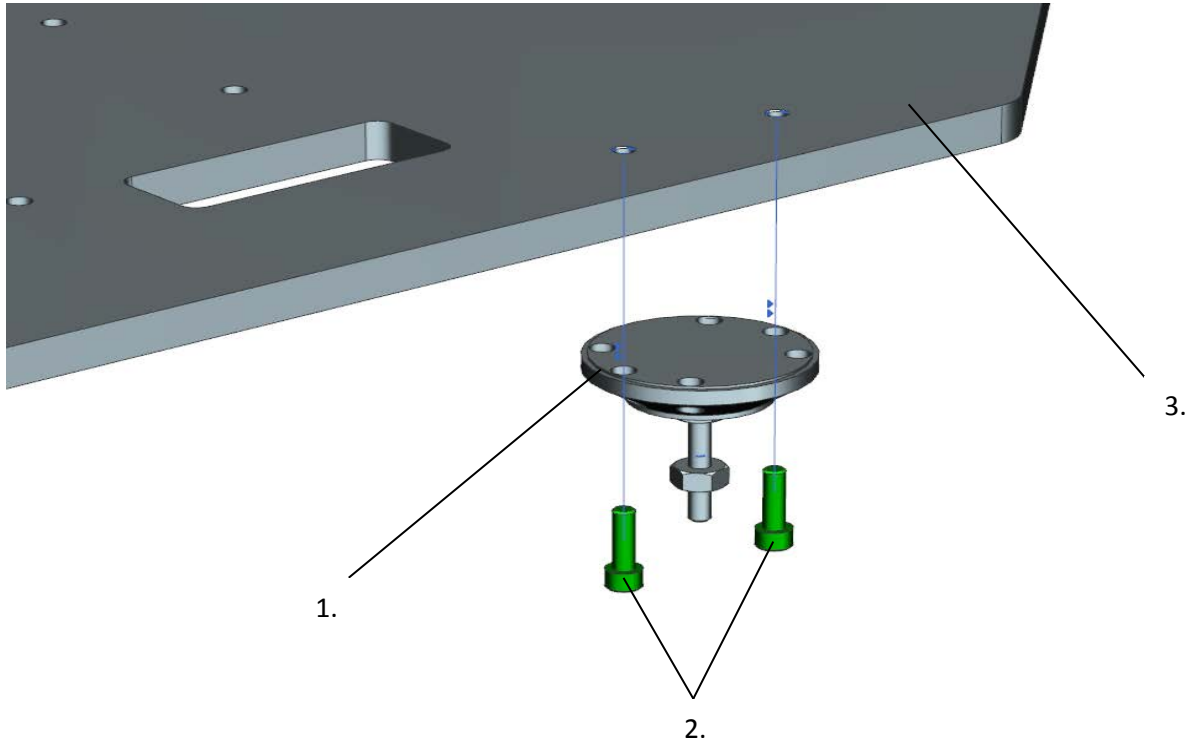


Figure 2

1. Top Foot 2. Bolts, M8 3. Base Plate

To incorporate the Vibration Reduction Support, proceed as follows:

1. Drill 2 x diameter 6.80mm holes through the base plate and tap M8 through (Fig 2); a technical drawing for the positioning of these holes can be requested from Carnaud Metalbox Engineering.
2. Screw off the top of the foot from the main support body so you are left with just the top foot. This will make it easier to attach to the base plate.
3. Fit 2 x M8 bolts attaching the top foot to the machine base plate, as shown in Fig. 2.
4. Screw the main body back onto the top foot once it is securely attached to the machine base plate.
5. Screw the top and bottom ends of the Vibration Reduction Support down until the bottom foot comes into contact with the floor and begins to take the weight of the machine.

NOTE: For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin number **TB3200-001** and your machine Serial Number. A complete library of technical bulletins is available on the company web site.