

CATEGORY: Recommended for Plant Implementation.

Summary: CarnaudMetalbox Engineering recommend the following modification to the leader pin plate for customers who have upgraded to the latest leader pin front hold down with anvil ring.

As a result of customer feedback CarnaudMetalBox Engineering recommend a cut out is made in the leader pin plate in order to avoid a possible collision between the leader pin plate and the anvil ring.

There is 0.5mm clearance between the leader pin plate and the anvil ring when the redraw carriage is in the fully returned position. This applies to both designs of leader pin plate. **See Fig. 1 & Fig. 2**

To increase this clearance on both components CarnaudMetalBox Engineering have created a modification drawing (4051481C). **See Fig. 3**

This is a simple procedure that can be undertaken with hand tools if a machine tool is unavailable.

From **March 2012** onwards all leader pin plates (**Part numbers 2009006D & 2014752D**) will include the larger cut out as standard.

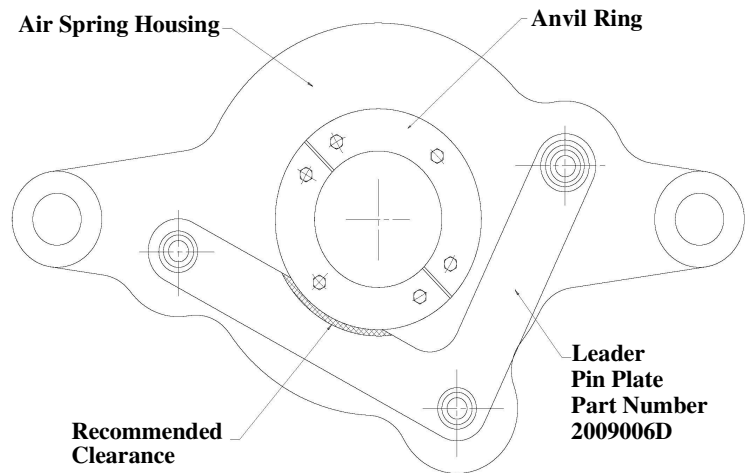


Fig. 1

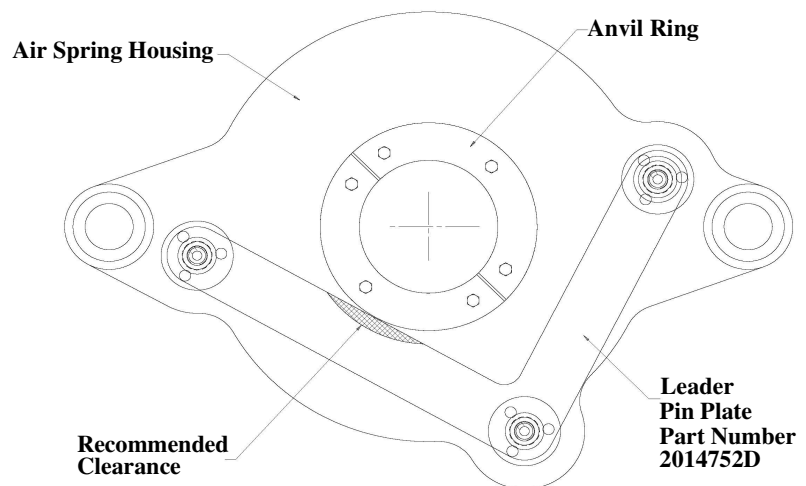


Fig. 2

NOTE: This modification **does not** apply to Air Spring Housings with **four** individual anvils.
 For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin Number **TB5000-062** and your machine Serial Number
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