

CATEGORY: Recommended for all hydraulic clutch & brake systems for 5000 Bodymakers

Summary: Ortlinghaus series 0123 clutch and brake units have a proven long life with little requirement for service work over that time. However, the life time of these units can vary due to a number of different factors:

- Running speed
- Operating pressure
- Oil quality
- Length of stroke (longer the stroke more work by the clutch)
- Maintenance level

It is important that if a change in machine performance is noticed, in particular an increase or decrease in oil pressure flow, then the earlier the unit is returned for repair, the more likely a successful repair can be carried out. Continued operation of a unit that is not functioning correctly can potentially cause more wear and irreparable damage.

Experience has shown that, generally, a clutch and brake unit with an operational life older than 10 years is therefore unlikely to be serviceable.

NOTE: For further information regarding this Technical Bulletin please contact either of the contacts below quoting technical bulletin number **TB5000-068** and your machine Serial Number. A complete library of technical bulletins are available on the company web site.

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