



ENGINEERING

# Technical Bulletin

**TB5000-049**

Sheet: 1 of 1

**5000 Bodymaker**

Issue: 06. 02. 08

## COMPOSITE FRONT BUSHING ASSEMBLIES

### **CATEGORY:** Information for Factory Implementation

**SUMMARY:** CarnaudMetalbox Engineering wish to inform customers whose machines are fitted with Composite Front Bushing assemblies of the following recommendations:-

1. Since some Coolants are now formulated with a powerful blend of detergents and surfactants it is recommended that the Rams are removed from the Bodymaker whenever the Coolant Supply is turned off for periods of longer than 5 days.  
In certain instances the Rams have been etched due to oxidisation.
2. After installing new Seal Pack Seals it is recommended to run the Bodymaker at low speed for a period of 30 minutes, this is to reduce the friction due to high surface speeds. It has been noticed that immediately after fitting new Seals into the Ram Housing, the temperature of the Ram can increase significantly causing the Seals to melt and the Ram to seize within the Bush.

For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin Number **TB5000-049**

Note: A complete Library of Technical Bulletins is accessible on the Company Web Site.

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