



ENGINEERING

Technical Bulletin

TB5000-028

Sheet: 1 of 1

5000 Bodymaker

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TOPWALL VARIATION REDUCTION PACKAGE.

At the time of publication this technical bulletin is unavailable.

Topwall TIRs maintained at well below 10 microns for extended production periods at canmaking speeds of 450cpm are a reality with the latest advances in Bodymaker technology from Carnaud-Metalbox Engineering.

Existing 5000 Bodymakers can now take full advantage of the latest 5000 Bodymaker technology by introducing our upgrade packages, incorporating the following key features:

1. Improved Rotary Cup Feed.
2. Integrated Seal Pack and Ram Coolant Ring.
3. One Piece Front Bushing.
4. Leader Pin Front Hold Down with Nested Redraw Die.
5. Lightweight Ram.
6. Angled Tool cradle with Hydraulically clamped Tool Pack Lid.
7. Floating Tool Pack.

For further information please contact either of the references at CarnaudMetalbox Engineering detailed below, quoting the Technical Bulletin number **TB5000-028**

Additional information regarding the above may also be obtained from the web site.

Note: A complete Library of Technical Bulletins is accessible on the Company Web Site.

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