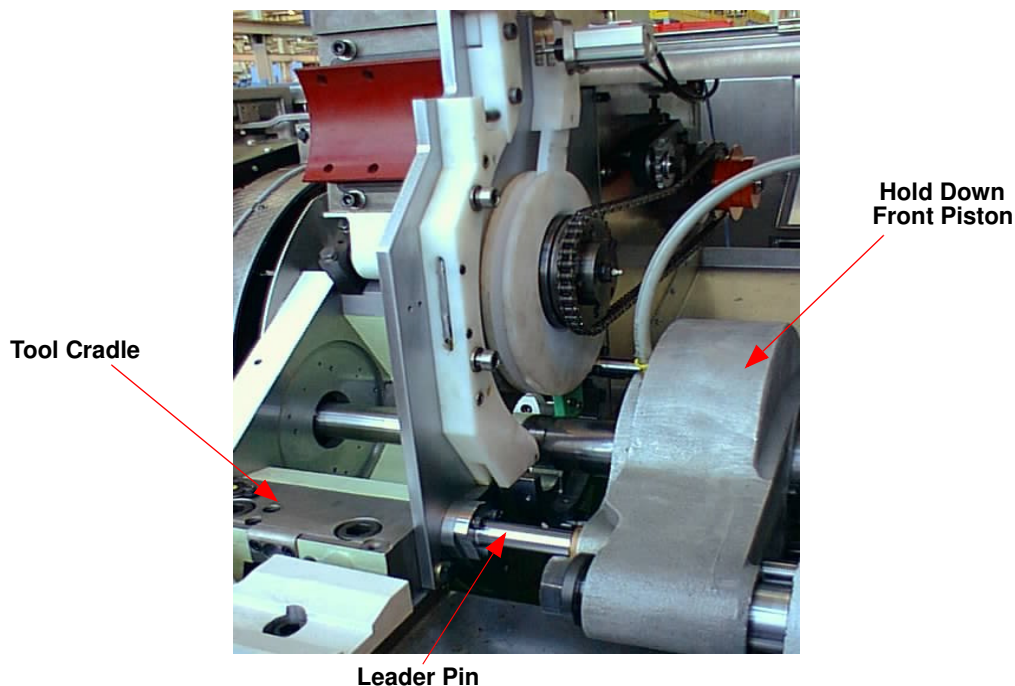


LEADER PIN HOLD DOWN MECHANISM

CATEGORY: Recommended

Summary: CarnaudMetalbox Engineering have redesigned the Redraw Mechanism which is now aligned with the Redraw Die by Leader Pins mounted off the Tool Cradle. This ensures alignment with the Toolpack and improves control of the Redraw process, which results in tighter control of the final wall variation. The Blank Holder is now a 'quick change' component, needing no resetting as is the Cup Locator.



This upgrade gives excellent can quality consistency at high speeds, improved Redraw progression and accurate Blank Holder / Redraw Die alignment.

The Leader Pin Hold Down Mechanism can be fitted to all types of bodymakers and would typically take 48 hours to complete.

Note: This time is based on a jig being used, so that guarding does not have to be removed from the machine.

For further information about the Leader Pin Hold Down Mechanism, please contact one of the references at CarnaudMetalbox Engineering detailed below quoting the technical bulletin number **TB5000-026**.

Note: A complete Library of Technical Bulletins is accessible on the Company Web Site.

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