

IMPROVED REAR HOLD DOWN LINK ASSEMBLY

CATEGORY: Mandatory At Next Maintenance

SUMMARY: CarnaudMetalbox Engineering have further improved the rear hold down link assembly in order to meet the ever increasing demands for tighter and tighter control of wall thickness variation.

The improvement has been made possible by fitting new bearings which have a reduced radial internal clearance approximately half that of the original bearings. This results in further reductions in the redraw mechanisms backlash and variation from link assembly to link assembly.

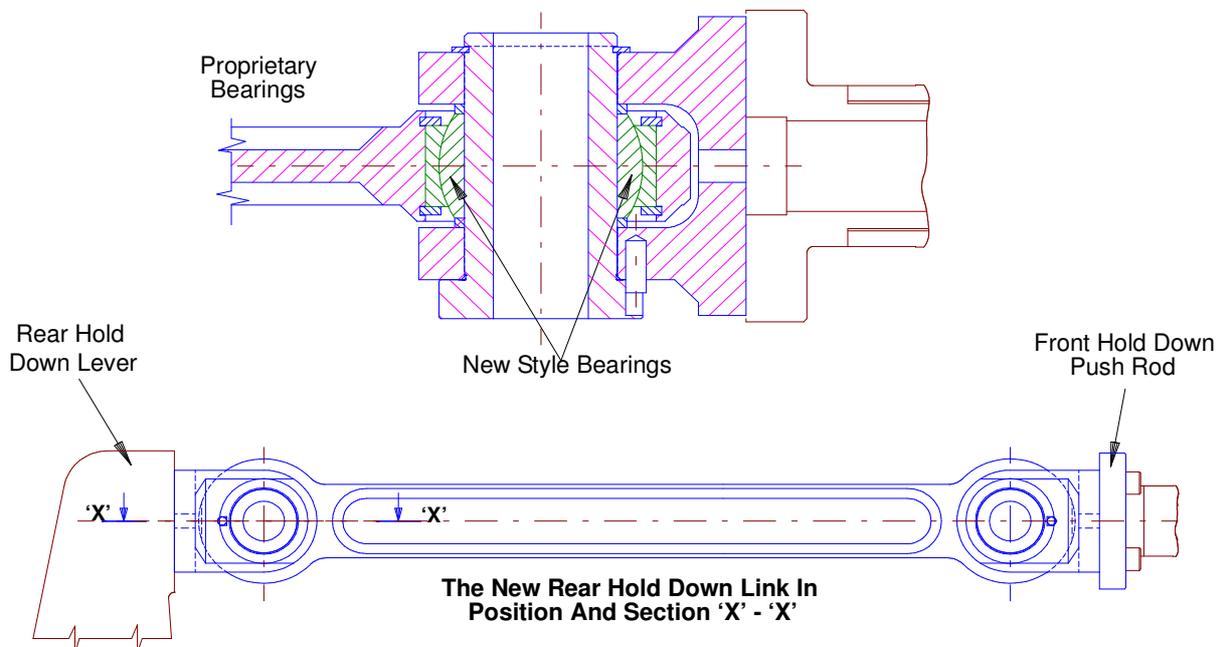
New Bearing Spares code No. 25767956 (Ref Old Bearing Spares code No. 25767954)

The new bearings are applicable to all 5000 Bodymakers serial No's 174S to 204S and all 5000 Bodymakers pre serial No 174S already fitted with New Rear Hold Down Link Assemblies as **TB5000-008**.

Important Fitting Note: While the new bearing is completely interchangeable with the old bearing it is recommended that both bearings in both connecting links are changed at the same time in order to take full advantage of this improvement. To replace the Hold Down Link Bearings it will be necessary to remove the Links from the machine. To assist in the removal of the Links a special tool is available for removal of the Link Pivot Pins. If you do not already have one of these and wish to purchase one please ask for Pin Extractor part No 1999881-D.

For further information please contact either of the references at CarnaudMetalbox Engineering detailed below, quoting the technical bulletin number **TB5000-023**.

Note: A complete Library of Technical Bulletins is accessible on the Company Web Site.



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