

 <p><b>CARNAUDMETALBOX</b> ENGINEERING <small>WE ENGINEER YOUR SUCCESS</small></p>	<h1>Technical Bulletin</h1>	<h2>TB3400-025</h2>
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	<p><b>PF700 Variable Speed Drive Braking Resistors (Electrical) – Die Necker</b></p>	<p>Issue date: 04.12.2015</p>

**CATEGORY:** Recommended for immediate implementation.

**Summary:** Due to isolated incidents of failures associated with Powerflex 700 drives on CarnaudMetalBox Bodymakers (refer to **TB5000-071**), it is strongly recommended that customers with CarnaudMetalBox Die Neckers fitted with Powerflex 700 drives adopt the modified circuit to include an Eaton Moeller CB PKZ-SOL12 braking resistor.

More information can be found contained within TB5000-071.

CarnaudMetalBox strongly recommends that this Technical Bulletin be implemented across all 3400 and Sterling Die Neckers affected by this electrical issue. Please contact your sales [representative](#) for further information.

<p>CarnaudMetalbox Engineering Ltd, Dockfield Road, Shipley, West Yorkshire, BD17 7AY, UK Tel: +44 1274 846200, Fax: +44 1274 846201 e-mail: <a href="mailto:sales@CMBEcanmaking.com">sales@CMBEcanmaking.com</a></p>	<p>CarnaudMetalbox Engineering Ltd, 79 Rockland Road, Norwalk, Connecticut 06854, USA Tel: +1 203 853 7325, Fax: +1 203 866 7627 e-mail: <a href="mailto:sales@CMBEcanmaking.com">sales@CMBEcanmaking.com</a></p>
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