

## Upgrade of Rotary Union

**CATEGORY:** Advised At Next Maintenance

Carnaud Metalbox Engineering have upgraded the Rotary Union on the 3400 Necker as a result of customer feedback and successful field trials. Part number 2394605 B includes an adaptor to ensure compatibility with all CmbE 3400 machines.



Discontinued  
Rotary Union: 770671



Replacement  
Rotary Union: 2394605 B

**Note:** The regulated air pressure to the lubrication pumps must be limited to 3 BAR (43 PSI). See CmbE Technical Bulletin TB3400-009.

Repair kits for the new Rotary Union can be purchased from CmbE as follows.

003-12210-BTS-SK: Includes seals only.

003-12210-BTS-LK: Includes seals and also bearings.

For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin Number **TB3400-010**

Note: a complete Library of Technical Bulletins is accessible on the Company Web Site.

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